

## USING GUIDE OF AUTOMATIC OCTOPUS PRINTING MACHINE

1. Switch on the machine's air.
2. Switch on the machine's power.
3. Check the area around the machine. Make sure there is no one around the pallets.
4. Press green button and start the machine.
5. Wait for opening screen.
6. When "Öz Anadolu Kimya" display on the screen, click on flag.
7. Press the hand control. Expect the reference to a tour of the machine.
8. Press on any number of digits to the head.
9. Selection: Squeegee, Piece, double printing, printing color ... make the desired selection.
10. To print the sample; giving the number to stick to the head, then press "sample" button. Then press "work" signed button.
11. To run Auto; Please give the number to stick to the head. Press "Auto" button and then "work" signed button.
12. For the goods receipt; Please give the number to stick to the head. Press "Input goods" then "work" signed buttons.

- 13.** To the output of goods; press “output goods” signed button while the goods are in the pallette before first head.
- 14.** To clear under of the goods; press “Cleanliness” button and then to turn right and left provide the desired range by pressing the arrow direction. Replay "cleaning" by pressing the sign allows you to continue from where you left.
- 15.** To work by pedal; you can run by pedal after press “pedal” signed button.
- 16.** When an emergency situation when using the emergency stop or a safety barrier if "Power Failure" displays when you press the control panel warning reset by pressing the mark on the bottom center of the panel. In order to run again; to work as manual you can rework by clicking "right" or "left" arrows. If you want to continue again at the emergency stop immediately, you can work machine by pressing "Automatic" and "work" buttons.
- 17.** When you are finished working on the machine, first turn off air and then power.

# **ÖZ ANADOLU KİMYA SAN. VE TİC. A.Ş.**

## **ATTENTION !!!**

1. SWITCH ON THE POWER OF MACHINE
2. OPEN AIR OF MACHINE
3. BE SURE THERE IS NO ONE AROUND AND UNDER OF MACHINE
4. PRESS THE “**START**” BUTTON
5. BRING MACHINE CENTRE AFTER YOUR WORK FINISHED. SWITCH OFF POWER AND AIR

## **DAILY MAINTENANCE OF MACHINE**

1. SWITCH ON AIR OF MACHINE AND LUBRICATE CORE SHAFT BY THIN OIL
2. WIPE CHROMIUM PLATED SHAFT AND BEARING ASSEMBLY OF SQUEEGEE CAR BY SOLVENT BASED CLEANERS. THEN CLEAN CHROME SHAFTS BY THIN OIL.
3. WIPE SOLVENT BASED CLEANERS AND THINNER PAINTED PARTS OF THE MACHINE
4. **“DO NOT CLEAN CONTROL PANELS AND ELECTRICITY BOARD ENGINES OF THE MACHINE BY LIQUID CLEANER, USE AIR.”**
5. CLEAN ENGINE AIR CONDITIONING COVERS OF THE MACHINE BU AIR.
6. CHECK THE CONDITIONER.
7. CLEAR FILTER OF PANEL BY AIR

8. GREASE 2 UNITS GRESORS IN THE ARBOR OF MACHINE ONCE EVERY SIX MONTHS